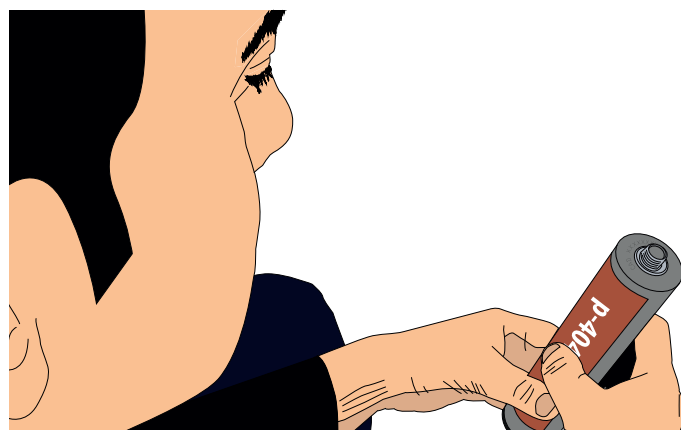
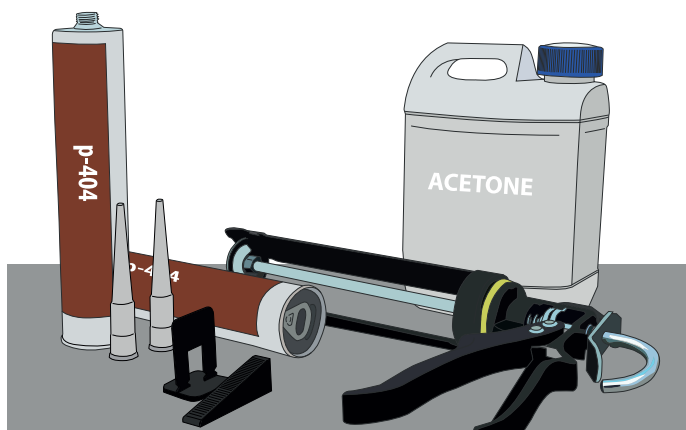


Application of p-404 for VF

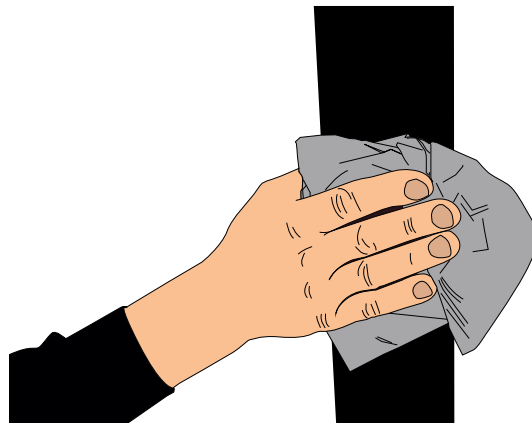


Step 1. Materials Required:

- **p-404** adhesive.
- Alcohol or Acetone.
- Caulking gun, tip and wedges.

Step 2. Check Condition

- Check expiration date.
- Check the container is in good condition.

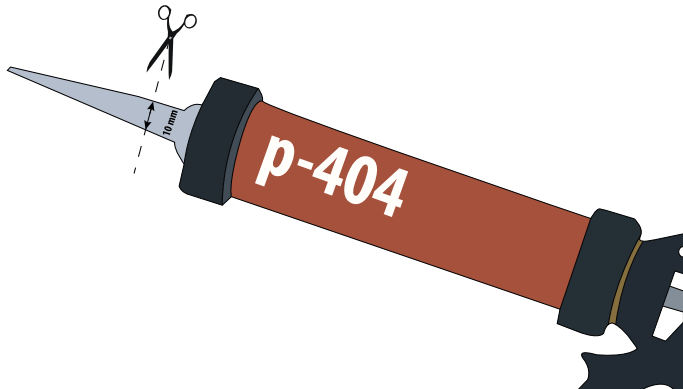


Step 3. Precautions in Extreme Weather

- Application of **p-404** adhesive requires no special precautions between 40 - 95 °F (5 - 35 °C).
- Below/above this temperature, the use of thermal protective bags is mandatory until the moment before its application.
- In order to keep the adhesive in good working conditions, it is highly recommended to maintain it warm inside the thermal bags between uses.

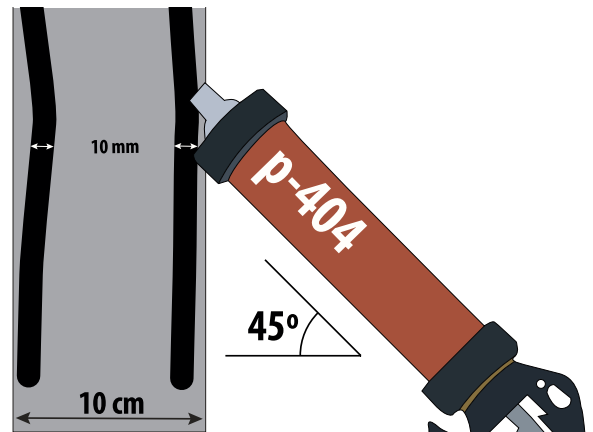
Step 4. Clean Substrate

- The substrate must be completely clean and dry.
- It is recommended to clean the substrate with alcohol/acetone and dry afterwards.



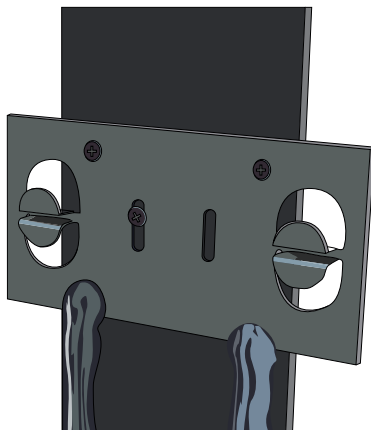
Step 5. Instruction to Cut Tip

- The tip must be cut at an straight angle for a hole precisely of 0.4in diameter (10 mm).



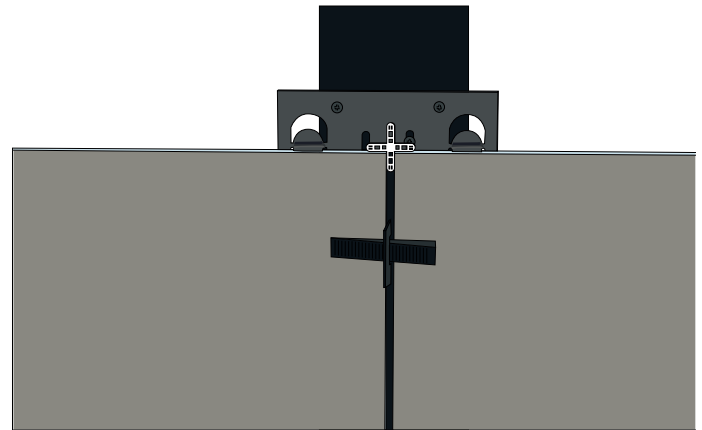
Step 6. Instructions to Apply the Adhesive

- A continuous bead of adhesive must be applied with the caulking gun at an angle as shown above.
- The minimum bead of adhesive is 0.4in in diameter (10 mm) which equates to 4.92 feet of profile/cartridge.



Step 7. Extent of Application

- The adhesive must be applied all along the length of the panel and must overlap with the fixing plate as shown above.



Step 8. Ensure Quality of Installation

- For the highest quality of installation, the use of wedges is obligatory.
- The minimum time for the wedges to stay is 24h. With this said, the longer the wedges stay in place, the better.